

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments

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according to  
Article 29 of Regula-  
tion (EU) No 305/2011  
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(European Organi-  
sation for Technical  
Assessment)  
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★ ★

## European Technical Assessment

ETA-16/0655  
of 2 December 2021

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Trade name of the construction product

Product family  
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment  
contains

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Screwbolt TSM

Mechanical fastener for use in concrete

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4614 MARCHTRENK  
ÖSTERREICH

Sikla Herstellwerk 2

19 pages including 3 annexes which form an integral part  
of this assessment

EAD 330232-01-0601, Edition 05/2021

ETA-16/0655 issued on 19 May 2020

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## Specific Part

### 1 Technical description of the product

The Screwbolt TSM is an anchor in size 6, 8, 10, 12 and 14 mm made of galvanised steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading) Method A	See Annex B 2, C 1
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1
Displacements	See Annex C 6
Characteristic resistance and displacements for seismic performance category C1 and C2	See Annex C 2 to C 4, C 7

#### 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C 5

#### 3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

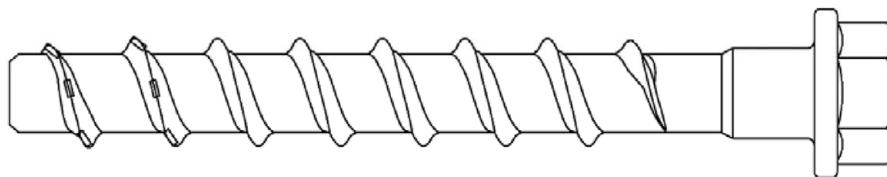
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 2 December 2021 by Deutsches Institut für Bautechnik

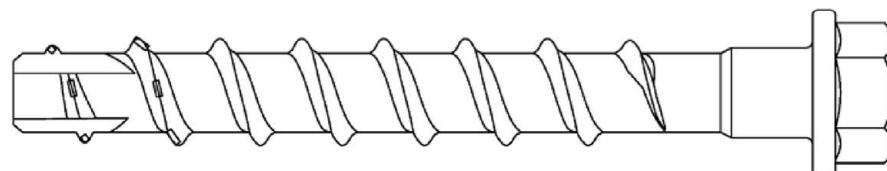
Dipl.-Ing. Beatrix Wittstock  
Head of Section

Beglubigt  
Baderschneider

### Screwbolt TSM

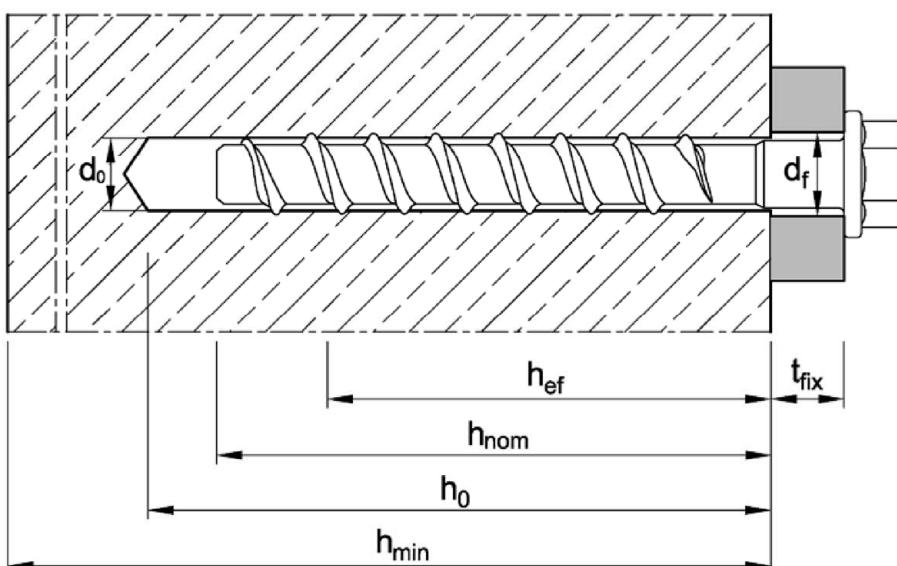


TSM zinc plated  
TSM A4  
TSM HCR



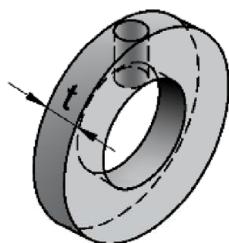
### Installation situation in concrete

(e.g. Screwbolt TSM with hexagon head and pressed-on washer)

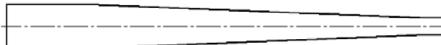


$d_0$  = nominal drill bit diameter  
 $h_{ef}$  = effective anchorage depth  
 $h_{nom}$  = nominal embedment depth  
 $h_0$  = depth of the drill hole  
 $h_{min}$  = minimum thickness of member  
 $t_{fix}$  = thickness of fixture  
 $d_f$  = diameter of clearance hole in the fixture

### Filling washer and reducing adapter for filling the annular gap between screwbolt and fixture



thickness of filling washer  
 $t = 5 \text{ mm}$



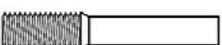
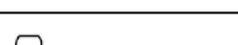
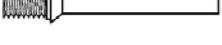
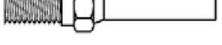
### Screwbolt TSM

#### Product description

Product and installation situation

#### Annex A1

**Table A1: Anchor types and description**

<b>Anchor types</b>		<b>TSM -</b>	<b>Description</b>	
1			<b>BI</b>	Anchor version with metric connection thread and hexagon socket
2			<b>B</b>	Anchor version with metric connection thread and hexagon drive
3			<b>SU...TX</b>	Anchor version with hexagon head, pressed-on washer and TORX drive
4			<b>SU</b>	Anchor version with hexagon head and pressed-on washer
5			<b>SUB</b>	Anchor version with hexagon head and collar
6			<b>S</b>	Anchor version with hexagon head
7			<b>SK</b>	Anchor version with countersunk head and TORX drive
8			<b>LK</b>	Anchor version with pan head and TORX drive
9			<b>LP</b>	Anchor version with large pan head and TORX drive
10			<b>BSK</b>	Anchor version with countersunk head and metric connection thread
11			<b>ST</b>	Anchor version with hexagon drive and metric connection thread
12			<b>IM</b>	Anchor version with internal thread and hexagon drive

**Screwbolt TSM**

**Product description**

Anchor types and description

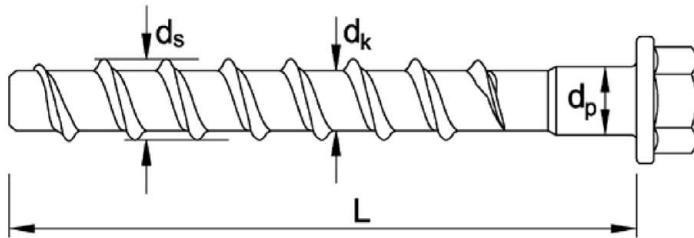
**Annex A2**

**Table A2: Dimensions**

Anchor size		TSM 6			TSM 8			TSM 10			TSM 12			TSM 14		
Nominal embedment depth $h_{\text{nom}}$	[mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115	
Length of the anchor $L \leq$	[mm]	500														
Core diameter $d_k$	[mm]	5,1		7,1			9,1			11,1			13,1			
Outside diameter $d_s$	[mm]	7,5		10,6			12,6			14,6			16,6			
Shaft diameter $d_p$	[mm]	5,7		7,9			9,9			11,7			13,7			

**Marking** e.g.:  $\diamond$  BSZ 10 100

or TSM 10 100



$\diamond$  BSZ or TSM Trade name  
TSM (optional with manufacturer identification  $\diamond$ )

10 Anchor size

100 Length of anchor

additional marking:

A4 stainless steel

HCR high corrosion resistant steel

BC ST version with hexagon head and collar

**Table A3: Materials**

Version	Steel, zinc plated TSM	Stainless steel TSM A4	High corrosion resistant steel TSM HCR
Material	Steel EN 10263-4:2017 galvanized acc. to EN ISO 4042:2018 or zinc flake coating acc. to EN ISO 10683:2018 ( $\geq 5\mu\text{m}$ )	1.4401, 1.4404, 1.4571, 1.4578	1.4529
Nominal characteristic steel yield strength $f_{y\text{k}}$		560 N/mm <sup>2</sup>	
Nominal characteristic steel ultimate strength $f_{u\text{k}}$		700 N/mm <sup>2</sup>	
Elongation at fracture $A_s$		$\leq 8\%$	

**Screwbolt TSM**

**Product description**

Dimensions, marking and materials

**Annex A3**

## Specifications of Intended use

Screwbolt TSM		TSM 6		TSM 8			TSM 10			TSM 12			TSM 14		
Nominal embedment depth $h_{\text{nom}}$ [mm]		40	55	45	55	65	55	75	85	65	85	100	75	100	115
Anchorage subject to	Static or quasi-static loading														✓
	Fire exposure														✓
	Seismic action C1 (zinc plated, A4, HCR)														Tension load: BI, B, SU...TX, SU, S, SK, LK, LP, BSK, ST, IM Shear load: BI, B, SU...TX, SU, S, SK, LK, LP
		✓	1)	✓	✓	1)	✓	1)	✓	1)	✓	✓	1)	✓	✓
Base material	Seismic action C2 (zinc plated)														Tension load and shear load: with filled annular gap: BI, B, SU...TX, SU, S, LK, LP without filled annular gap: BI, B, SU...TX, SU, S, SK <sup>2)</sup> , LK, LP
		1)	1)	✓	1)	1)	✓	1)	✓	1)	✓	✓	1)	✓	✓
	Cracked or uncracked concrete														✓
	Reinforced or unreinforced concrete (without fibres) acc. to EN 206:2013+A1:2016														✓
	Strength classes according to EN 206:2013+A1:2016, C20/25 to C50/60														✓

<sup>1)</sup> no performance assessed

<sup>2)</sup> Version SK, TSM 8 and TSM 10

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions: all materials
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 +A1:2015:
  - stainless steel A4, according to Annex A3, Table A3: CRC III
  - high corrosion resistant steel HCR, according to Annex A3, Table A3: CRC V

### Design:

- Anchorage are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Design method of anchorages according to EN 1992-4:2018 (if necessary in connection with EOTA Technical Report TR 055, version February 2018)

### Installation:

- Making of drill hole by hammer drilling or vacuum drill bit.  
When using a vacuum drill bit no drill hole cleaning is required.
- Anchor installation carried out by appropriately qualified personal and under the responsibility of the person responsible for technical matters on site.
- After installation further turning of the anchor is not possible. The head of the anchor is supported on the fixture and is not damaged.
- The borehole may be filled with the Injection Systems VME or VME plus.
- Adjustment according to Annex B5 (except for anchorages with filled borehole and anchorages subject to seismic action).

## Screwbolt TSM

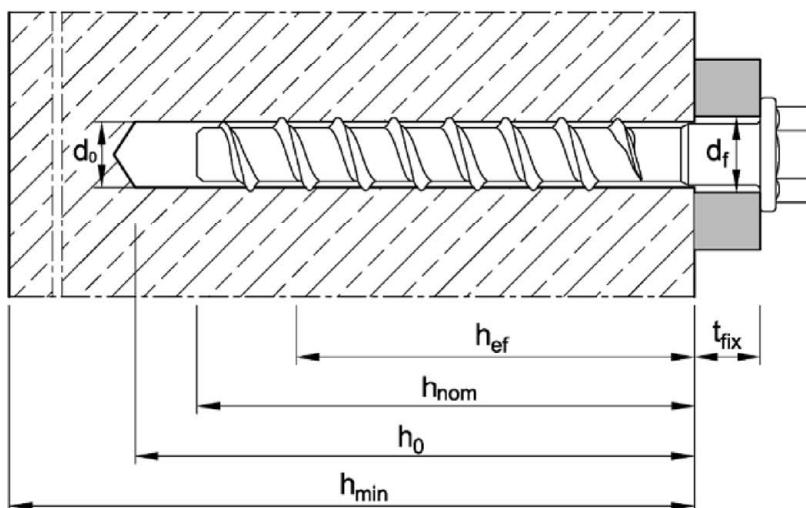
Intended use  
Specifications

Annex B1

**Table B1: Installation parameters**

Anchor size		TSM 6		TSM 8			TSM 10			TSM 12			TSM 14		
Nominal embedment depth	$h_{\text{nom}}$ [mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115
Nominal drill bit diameter	$d_0$ [mm]	6		8			10			12			14		
Cutting diameter of drill bit	$d_{\text{cut}}$ [mm]	6,40		8,45			10,45			12,50			14,50		
Effective anchorage depth	$h_{\text{ef}}$ [mm]	31	44	35	43	52	43	60	68	50	67	80	58	79	92
Depth of drill hole	$h_0 \geq$ [mm]	45	60	55	65	75	65	85	95	75	95	110	85	110	125
Diameter of clearance hole in the fixture	$d_f \leq$ [mm]	8		12			14			16			18		
Max. installation torque for screws with metric connection thread	$T_{\text{inst}} \leq$ [Nm]	10		20			40			60			80		
Tangential impact screw driver <sup>1)</sup>	$T_{\text{imp,max}}$ [Nm]	160		300			400			650			650		

<sup>1)</sup> Installation with tangential impact screw driver, with maximum power output  $T_{\text{imp,max}}$  acc. to manufacturer's instructions is possible



**Table B2: Minimum thickness of member, minimum edge distance and minimum spacing**

Anchor size		TSM 6		TSM 8			TSM 10			TSM 12			TSM 14		
Nominal embedment depth	$h_{\text{nom}}$ [mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115
Minimum thickness of member	$h_{\text{min}}$ [mm]	100		100			120			100			130		
Minimum spacing	$s_{\text{min}}$ [mm]	40		40			50			50			70		
Minimum edge distance	$c_{\text{min}}$ [mm]	40		40			50			50			70		

### Screwbolt TSM

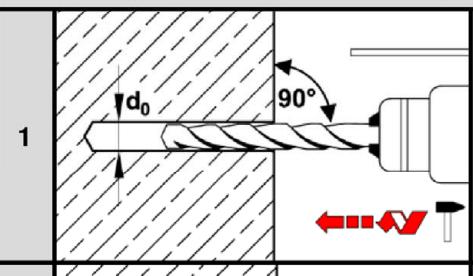
#### Intended use

Installation parameters / Minimum thickness of concrete member, minimum spacing and edge distance

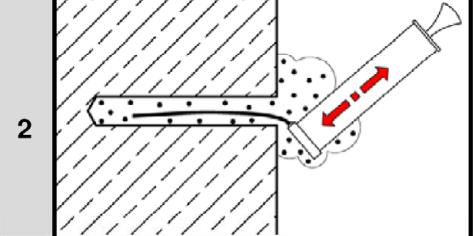
#### Annex B2

## Installation instructions

### Drill hole preparation and cleaning

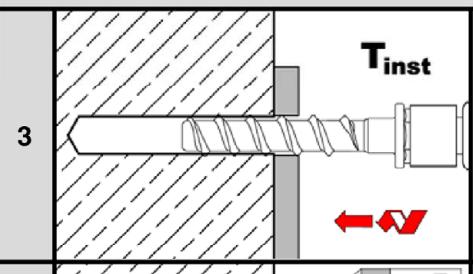


Drill hole perpendicular to concrete surface.  
Using a vacuum drill, continue with step 3.

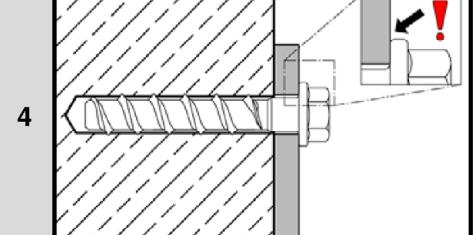


Blow out dust or alternatively vacuum clean down to the bottom of the hole.

### Installation Screwbolt



Screw in, e.g. with tangential impact screw driver or torque wrench.



After installation, the head of the anchor is supported on the fixture and must be undamaged.

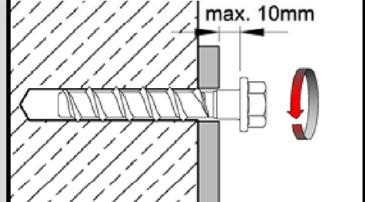
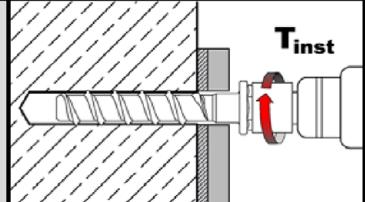
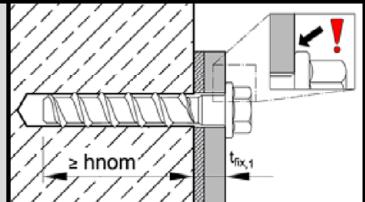
### Screwbolt TSM

**Intended use**  
Installation instructions

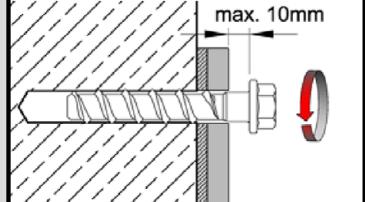
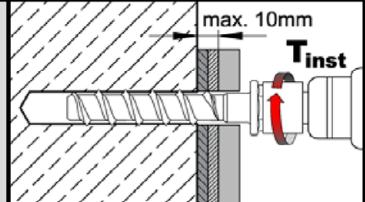
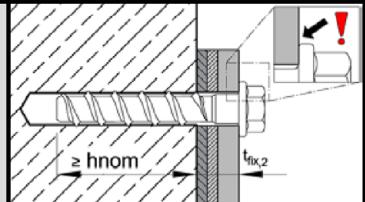
**Annex B3**

## Installation instructions - Adjustment

### 1. Adjustment

5		Screw may be untightened maximum 10mm.
6		After adjustment, screw in the concrete screw with tangential impact screw driver or torque wrench.
7		After installation, the head of the anchor is supported on the fixture must be undamaged.

### 2. Adjustment

8		Screw may be untightened maximum 10mm.
9		After adjustment, screw in the concrete screw with tangential impact screw driver or torque wrench.
10		After installation, the head of the anchor is supported on the fixture and must be undamaged.

Note:

The fastener may be adjusted max. 2x. The fastener must not be screwed back by more than 10mm in each case. The relining carried out during adjustment must not exceed 10 mm in total. Nominal embedment depth  $h_{nom}$  must still be maintained after the adjustment.

## Screwbolt TSM

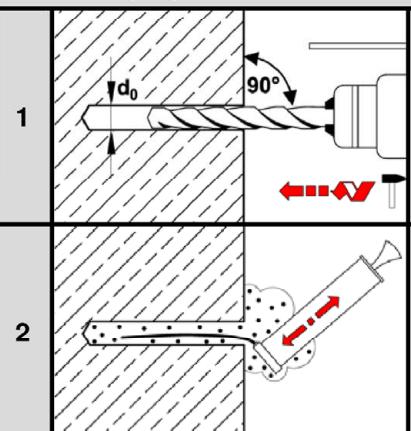
### Intended use

Installation instructions - Adjustment

### Annex B4

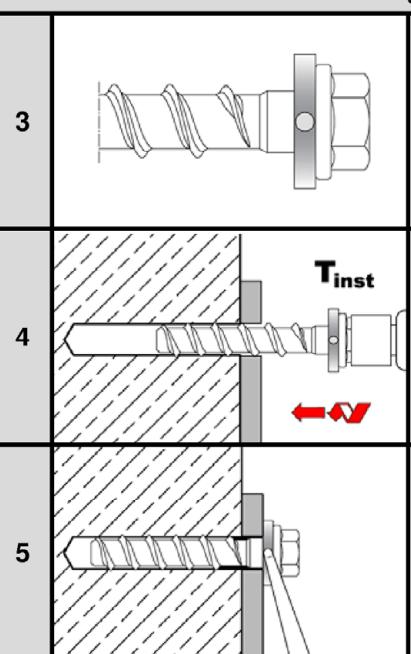
## Installation instructions - filling of annular gap

### Drill hole preparation and cleaning



Drill hole perpendicular to concrete surface.  
Using a vacuum drill, continue with step 3.

### Installation Screwbolt with filling washer



Fit the filling washer to the Screwbolt.  
The thickness of the filling washer must be taken into account with  $t_{fix}$ .

Screw in, e.g. with tangential impact screw driver or torque wrench.

Fill the annular gap between Screwbolt and fixture with mortar (compressive strength  $\geq 40 \text{ N/mm}^2$ , e.g. Injection mortar VMH, VMZ or VMU plus). Use enclosed reducing adapter. Observe information on processing of the mortar!  
The annular gap is completely filled, when excess mortar seeps out.

For seismic loading, the application with and without filling of annular gap is permitted (Annex C3-C4).

### Screwbolt TSM

#### Intended use

Installation instructions with filling of annular gap

#### Annex B5

**Table C1: Characteristic values for static or quasi-static loads**

Anchor size		TSM 6		TSM 8			TSM 10			TSM 12			TSM 14														
Nominal embedment depth	$h_{\text{nom}}$ [mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115												
Installation factor	$\gamma_{\text{inst}}$ [-]	1,0																									
<b>Tension load</b>																											
<b>Steel failure</b>																											
Characteristic resistance	$N_{Rk,s}$ [kN]	14		27			45			67			94														
Partial factor	$\gamma_{Ms,N}$ [-]	1,5																									
<b>Pull-out</b>																											
Characteristic resistance in concrete C20/25	cracked	$N_{Rk,p}$ [kN]	2,0	4,0	5,0	9,0	12	9,0	$\geq N_{Rk,c}^0$ <sup>1)</sup>	12	$\geq N_{Rk,c}^0$ <sup>1)</sup>	$\geq N_{Rk,c}^0$ <sup>1)</sup>															
	uncracked	$N_{Rk,p}$ [kN]	4,0	9,0	7,5	12	16	12	20	26	16																
Increasing factor for $N_{Rk,p}$ $N_{Rk,p} = \psi_c \cdot N_{Rk,p}$ (C20/25)	$\psi_c$ [-]	$\left(\frac{f_{ck}}{20}\right)^{0,5}$																									
<b>Concrete cone failure</b>																											
Effective anchorage depth	$h_{\text{ef}}$ [mm]	31	44	35	43	52	43	60	68	50	67	80	58	79	92												
Spacing	$s_{cr,N}$ [mm]	3 $h_{\text{ef}}$																									
Edge distance	$c_{cr,N}$ [mm]	1,5 $h_{\text{ef}}$																									
Factor $k_1$	cracked	$k_{cr,N}$ [-]	7,7																								
	uncracked	$k_{ucr,N}$ [-]	11,0																								
<b>Splitting</b>																											
Characteristic resistance	$N_{Rk,sp}$ [kN]	min [ $N_{Rk,p}$ ; $N_{Rk,c}^0$ <sup>1)</sup> ]																									
Spacing	$s_{cr,sp}$ [mm]	120	160	120	140	150	140	180	210	150	210	240	180	240	280												
Edge distance	$c_{cr,sp}$ [mm]	60	80	60	70	75	70	90	105	75	105	120	90	120	140												
<b>Shear load</b>																											
<b>Steel failure without lever arm</b>																											
Characteristic resistance	$V_{Rk,s}^0$ [kN]	7,0		13,5			17,0			22,5			34,0														
Partial factor	$\gamma_{Ms,V}$ [-]	1,25																									
Ductility factor	$k_7$ [-]	0,8																									
<b>Steel failure with lever arm</b>																											
Characteristic bending resistance	$M_{Rk,s}^0$ [Nm]	10,9		26			56			113			185														
<b>Concrete pry-out failure</b>																											
Pry-out factor	$k_8$ [-]	1,0		1,0			1,0			2,0			1,0														
<b>Concrete edge failure</b>																											
Effective length of anchor	$l_f = h_{\text{ef}}$ [mm]	31	44	35	43	52	43	60	68	50	67	80	58	79	92												
Outside diameter of anchor	$d_{\text{nom}}$ [mm]	6		8			10			12			14														

<sup>1)</sup>  $N_{Rk,c}^0$  according to EN 1992-4:2018

### Screwbolt TSM

#### Performance

Characteristic values for static or quasi-static loads

#### Annex C1

**Table C2:** Characteristic values for **seismic loading**, performance category C1

Anchor size		TSM 6		TSM 8		TSM 10		TSM 12		TSM 14	
Nominal embedment depth	$h_{\text{nom}}$ [mm]	40	55	65		55	85	100		115	
Installation factor	$\gamma_{\text{inst}}$	[-]						1,0			
<b>Tension load</b> Version: BI, B, SU...TX, SU, S, SK, LK, LP, BSK, ST, IM											
<b>Steel failure</b>											
Characteristic resistance	$N_{Rk,s,C1}$ [kN]	14		27		45		67		94	
Partial factor	$\gamma_{Ms}$	[-]						1,5			
<b>Pull-out</b>											
Characteristic resistance	$N_{Rk,p,C1}$ [kN]	2,0	4,0	12	9,0						$\geq N_{Rk,c}^0$ <sup>1)</sup>
<b>Concrete cone failure</b>											
Effective anchorage depth	$h_{\text{ef}}$ [mm]	31	44	52	43	68	80			92	
Spacing	$S_{\text{cr},N}$ [mm]							3 $h_{\text{ef}}$			
Edge distance	$C_{\text{cr},N}$ [mm]							1,5 $h_{\text{ef}}$			
<b>Shear load</b> Version: BI, B, SU...TX, SU, S, SK, LK, LP											
<b>Steel failure without lever arm</b>											
Characteristic resistance	$V_{Rk,s,C1}$ [kN]	4,7	5,5	8,5	13,5	15,3	21,0				22,4
Partial factor	$\gamma_{Ms}$	[-]						1,25			
<b>Concrete pry-out failure</b>											
Pry-out factor	$k_8$	[-]		1,0						2,0	
<b>Concrete edge failure</b>											
Effective length of anchor	$l_r = h_{\text{ef}}$ [mm]	31	44	52	43	68	80			92	
Outside diameter of anchor	$d_{\text{nom}}$ [mm]	6		8		10		12		14	
<b>Factor for filling of annular gap</b>											
<u>with</u> filling of annular gap (acc. to Annex B5, figure 5)	$\alpha_{\text{gap}}$	[-]						1,0			
<u>without</u> filling of annular gap (acc. to Annex B3)	$\alpha_{\text{gap}}$	[-]						0,5			

<sup>1)</sup>  $N_{Rk,c}^0$  for concrete strength class C20/25, according to EN 1992-4:2018

**Screwbolt TSM**

**Performance**  
Characteristic resistance for **seismic loading**, performance category C1

**Annex C2**

**Table C3:** Characteristic values for **seismic loading**, performance category **C2**, **with filling of annular gap**, Screwbolt TSM zinc plated

Anchor size			TSM 8	TSM 10	TSM 12	TSM 14
Nominal embedment depth	$h_{\text{nom}}$	[mm]	65	85	100	115
Installation factor	$\gamma_{\text{inst}}$	[-]		1,0		
<b>Tension load</b>	<b>Version: BI, B, SU...TX, SU, S, LK, LP</b>					
<b>Steel failure</b>						
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	27	45	67	94
Partial factor	$\gamma_{Ms}$	[-]		1,5		
<b>Pull-out</b>						
Characteristic resistance	$N_{Rk,p,C2}$	[kN]	2,4	5,4	7,1	10,5
<b>Concrete cone failure</b>						
Effective anchorage depth	$h_{\text{ef}}$	[mm]	52	68	80	92
Spacing	$s_{\text{cr},N}$	[mm]		3 $h_{\text{ef}}$		
Edge distance	$c_{\text{cr},N}$	[mm]		1,5 $h_{\text{ef}}$		
<b>Shear load</b>	<b>Version: BI, B, SU...TX, SU, S, LK, LP</b>					
<b>Steel failure without lever arm</b>						
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	9,9	18,5	31,6	40,7
Partial factor	$\gamma_{Ms}$	[-]		1,25		
<b>Concrete pry-out failure</b>						
Pry-out factor	$k_8$	[-]	1,0		2,0	
<b>Concrete edge failure</b>						
Effective length of anchor	$l_f = h_{\text{ef}}$	[mm]	52	68	80	92
Outside diameter of anchor	$d_{\text{nom}}$	[mm]	8	10	12	14
<b>Factor for filling of annular gap</b>						
<b>with</b> filling of annular gap (acc. to Annex B5, figure 5)	$\alpha_{\text{gap}}$	[-]		1,0		
<b>Screwbolt TSM</b>						
<b>Performance</b> Characteristic resistance for <b>seismic loading</b> , performance category <b>C2</b> <b>with filling of annular gap</b>						<b>Annex C3</b>

**Table C4:** Characteristic values for **seismic loading**, performance category **C2, without filling of annular gap**, Screwbolt TSM zinc plated

Anchor size			TSM 8	TSM 10	TSM 12	TSM 14				
Nominal embedment depth		$h_{\text{nom}}$ [mm]	65	85	100	115				
Installation factor		$\gamma_{\text{inst}}$ [-]	1,0							
<b>Tension loads</b>										
<b>Steel failure</b>		<b>Version: BI, B, SU...TX, SU, S, LK, LP</b>								
Characteristic resistance		$N_{Rk,s,C2}$ [kN]	27	45	67	94				
Partial factor		$\gamma_{Ms}$ [-]	1,5							
<b>Pull-out</b>		<b>Version: BI, B, SU...TX, SU, S, LK, LP</b>								
Characteristic resistance		$N_{Rk,p,C2}$ [kN]	2,4	5,4	7,1	10,5				
<b>Steel failure</b>		<b>Version: SK</b>								
Characteristic resistance		$N_{Rk,s,C2}$ [kN]	27	45	no performance assessed					
Partial factor		$\gamma_{Ms}$ [-]	1,5							
<b>Pull-out</b>		<b>Version: SK</b>								
Characteristic resistance		$N_{Rk,p,C2}$ [kN]	2,4	5,4	no performance assessed					
<b>Concrete cone failure</b>		<b>Version: BI, B, SU...TX, SU, S, SK, LK, LP</b>								
Effective anchorage depth		$h_{\text{ef}}$ [mm]	52	68	80	92				
Spacing		$s_{cr,N}$ [mm]	3 $h_{\text{ef}}$							
Edge distance		$c_{cr,N}$ [mm]	1,5 $h_{\text{ef}}$							
<b>Shear loads</b>										
<b>Steel failure without lever arm</b>		<b>Version: BI, B, SU...TX, SU, S, SK, LK, LP</b>								
Characteristic resistance		$V_{Rk,s,C2}$ [kN]	10,3	21,9	24,4	23,3				
Partial factor		$\gamma_{Ms}$ [-]	1,25							
<b>Steel failure without lever arm</b>		<b>Version: SK</b>								
Characteristic resistance		$V_{Rk,s,C2}$ [kN]	3,6	13,7	no performance assessed					
Partial factor		$\gamma_{Ms}$ [-]	1,25							
<b>Concrete pry-out failure</b>		<b>Version: BI, B, SU...TX, SU, S, SK, LK, LP</b>								
Pry-out factor		$k_8$ [-]	1,0	2,0						
<b>Concrete edge failure</b>		<b>Version: BI, B, SU...TX, SU, S, SK, LK, LP</b>								
Effective length of anchor		$l_f = h_{\text{ef}}$ [mm]	52	68	80	92				
Outside diameter of anchor		$d_{\text{nom}}$ [mm]	8	10	12	14				
Factor for annular gap <b>without filling of annular gap</b>		$\alpha_{\text{gap}}$ [-]	0,5							

**Screwbolt TSM**

**Performance**

Characteristic resistance for **seismic loading**, performance category **C2**  
**without filling of annular gap**

**Annex C4**

**Table C5: Characteristic values of resistance under fire exposure**

Anchor size		TSM 6		TSM 8			TSM 10			TSM 12			TSM 14																							
Nominal anchorage depth	$h_{\text{nom}}$ [mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115																					
<b>Steel failure (tension and shear resistance)</b>																																				
Characteristic resistance	R30	$N_{Rk,s,fi}$ = $V_{Rk,s,fi}$	[kN]	0,9	2,4		4,4			7,3			10,3																							
	R60			0,8	1,7		3,3			5,8			8,2																							
	R90			0,6	1,1		2,3			4,2			5,9																							
	R120			0,4	0,7		1,7			3,4			4,8																							
<b>Steel failure with lever arm</b>																																				
Characteristic bending resistance	R30	$M_{Rk,s,fi}^0$	[Nm]	0,7	2,4		5,9			12,3			20,4																							
	R60			0,6	1,8		4,5			9,7			15,9																							
	R90			0,5	1,2		3,0			7,0			11,6																							
	R120			0,3	0,9		2,3			5,7			9,4																							
Edge distance	$c_{cr,fi}$	[mm]	2 $h_{\text{ef}}$																																	
In case of fire attack from more than one side, the minimum edge distance shall be $\geq 300$ mm																																				
Spacing	$s_{cr,fi}$	[mm]	4 $h_{\text{ef}}$																																	
The characteristic resistance for pull-out $N_{Rk,p,fi}$ , concrete cone failure $N_{Rk,c,fi}^0$ , concrete pry-out $V_{Rk,cp,fi}$ and concrete edge failure $V_{Rk,c,fi}^0$ shall be calculated according to EN 1992-4:2018.																																				
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given values																																				

**Screwbolt TSM**

**Performance**

Characteristic values of resistance under **fire exposure**

**Annex C5**

**Table C6: Displacements under static or quasi-static loads**

Anchor size		TSM 6		TSM 8			TSM 10			TSM 12			TSM 14		
Nominal embedment depth $h_{\text{nom}}$ [mm]		40	55	45	55	65	55	75	85	65	85	100	75	100	115
<b>Tension load</b>															
cracked concrete	Tension load N [kN]	0,95	1,9	2,4	4,3	5,7	4,3	7,9	9,6	5,7	9,4	12,3	7,6	12,0	15,1
	$\delta_{N0}$ [mm]	0,3	0,6	0,6	0,7	0,8	0,6	0,5	0,9	0,9	0,5	1,0	0,5	0,8	0,7
	Displacement $\delta_{N\infty}$ [mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2	1,0	1,2	1,2	0,9	1,2	1,0
uncracked concrete	Tension load N [kN]	1,9	4,3	3,6	5,7	7,6	5,7	9,5	11,9	7,6	13,2	17,2	10,6	16,9	21,2
	$\delta_{N0}$ [mm]	0,4	0,6	0,7	0,9	0,5	0,7	1,1	1,0	1,0	1,1	1,2	0,9	1,2	0,8
	Displacement $\delta_{N\infty}$ [mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2	1,0	1,2	1,2	0,9	1,2	1,0
<b>Shear load</b>															
Shear load V [kN]	3,3	8,6			16,2			20,0			30,5				
	$\delta_{V0}$ [mm]	1,55	2,7			2,7			4,0			3,1			
	Displacement $\delta_{V\infty}$ [mm]	3,1	4,1			4,3			6,0			4,7			

**Screwbolt TSM**

**Performance**

Displacements under static or quasi-static loads

**Annex C6**

**Table C7: Displacements under seismic loading, performance category C2 with filling of annular gap, Screwbolt TSM zinc plated**

Anchor size		TSM 8	TSM 10	TSM 12	TSM 14
Nominal embedment depth	$h_{\text{nom}}$ [mm]	65	85	100	115
<b>Tension load</b>					
<b>Version: BI, B, SU...TX, SU, S, LK, LP</b>					
Displacement DLS	$\delta_{N,C2(DLS)}$ [mm]	0,66	0,32	0,57	1,16
Displacement ULS	$\delta_{N,C2(ULS)}$ [mm]	1,74	1,36	2,36	4,39
<b>Shear load</b>					
<b>Version: BI, B, SU...TX, SU, S, LK, LP (with clearance hole)</b>					
Displacement DLS	$\delta_{V,C2(DLS)}$ [mm]	1,68	2,91	1,88	2,42
Displacement ULS	$\delta_{V,C2(ULS)}$ [mm]	5,19	6,72	5,37	9,27

**Table C8: Displacements under seismic loading, performance category C2 without filling of annular gap, Screwbolt TSM zinc plated**

Anchor size		TSM 8	TSM 10	TSM 12	TSM 14		
Nominal embedment depth	$h_{\text{nom}}$ [mm]	65	85	100	115		
<b>Tension load</b>							
<b>Version: BI, B, SU...TX, SU, S, LK, LP</b>							
Displacement DLS	$\delta_{N,C2(DLS)}$ [mm]	0,66	0,32	0,57	1,16		
Displacement ULS	$\delta_{N,C2(ULS)}$ [mm]	1,74	1,36	2,36	4,39		
<b>Version: SK</b>							
Displacement DLS	$\delta_{N,C2(DLS)}$ [mm]	0,66	0,32	no performance assessed			
Displacement ULS	$\delta_{N,C2(ULS)}$ [mm]	1,74	1,36				
<b>Shear load</b>							
<b>Version: BI, B, SU...TX, SU, S, LK, LP (with clearance hole)</b>							
Displacement DLS	$\delta_{V,C2(DLS)}$ [mm]	4,21	4,71	4,42	5,60		
Displacement ULS	$\delta_{V,C2(ULS)}$ [mm]	7,13	8,83	6,95	12,63		
<b>Version: SK (with clearance hole)</b>							
Displacement DLS	$\delta_{V,C2(DLS)}$ [mm]	2,51	2,98	no performance assessed			
Displacement ULS	$\delta_{V,C2(ULS)}$ [mm]	7,76	6,25				
<b>Screwbolt TSM</b>							
<b>Performance</b> Displacements under seismic loading, performance category C2							
<b>Annex C7</b>							